

**NOTES:**

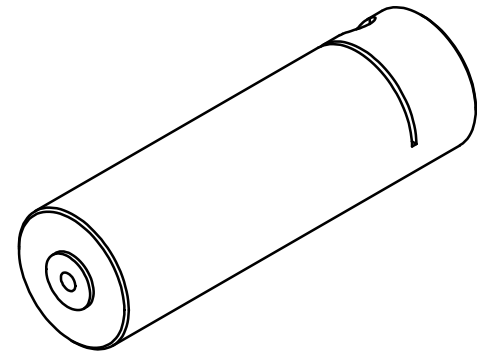
1. MATERIAL: 1-1/4 ALUMINUM ROUND ROD
2. FINISH: AS IS
3. AFTER ALL MACHINING IS COMPLETE, CUT 2 SLOTS TO ALLOW PINCH AND FIT WITH TWO 8-32 X 1/2 SHCS
4. THIS ADAPTER ALLOWS A DEGREE WHEEL TO BE MOUNTED ON ANY TRIUMPH TWIN MOTORCYCLE CRANKSHAFT ON THE TIMING SIDE

$\phi .625 \pm .005 \times .75 \text{ DP}$

$\phi .25 \text{ SPOT FACE}$   
 DRILL  $\phi .166 \times .30 \text{ DP}$   
 TAP #8-32 THRU

.05  
 SLOT  
 2 PLCS

#8-32 X .50 DEEP



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<b>GABMA</b> Greater Atlanta British Motorcycle Assoc.	
DIMENSIONS ARE IN INCHES		DRAWN	RFW		
TOLERANCES:		CHECKED			TITLE:
FRACTIONAL $\pm$		ENG APPR.			<b>TRIUMPH DEGREE WHEEL ADAPTER</b>
ANGULAR: MACH $\pm$ BEND $\pm$		MFG APPR.			
TWO PLACE DECIMAL $\pm$		Q.A.			SIZE
THREE PLACE DECIMAL $\pm$		COMMENTS:			<b>B</b>
INTERPRET GEOMETRIC TOLERANCING PER:					DWG. NO.
MATERIAL					<b>DWA</b>
FINISH					REV
NONE					
DO NOT SCALE DRAWING					SCALE: 1:1
					SHEET 1 OF 1